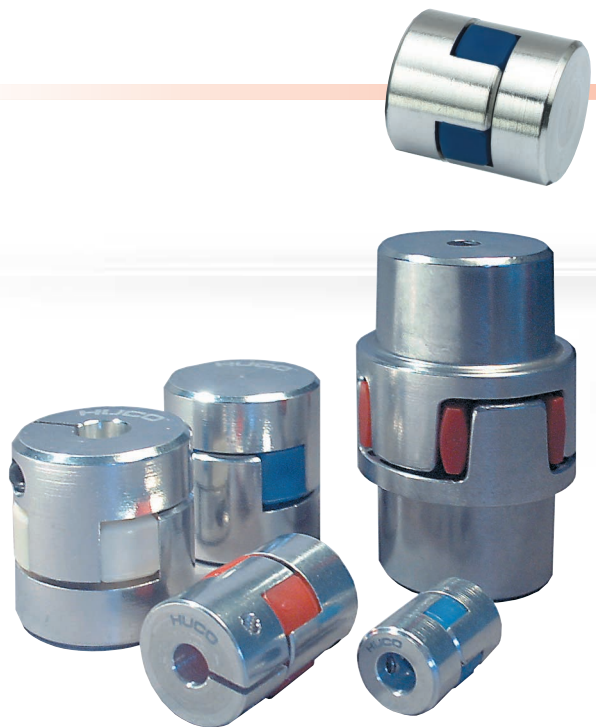


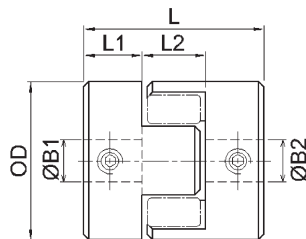
Flex - G Flexible Jaw Coupling

Huco Flexible Jaw Couplings utilise the flexibility and resilience of a polyurethane element between aluminium hubs. This combination allows high torque to be transmitted with little or no back-lash, even where there is significant angular and/or parallel misalignment.

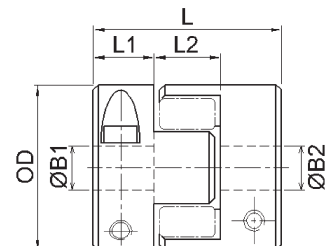
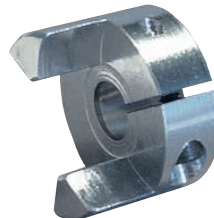
- Zero / Low backlash
- Rated up to 17Nm Torque
- Choice of 3 polyurethane elements



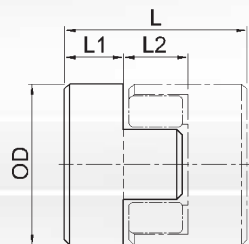
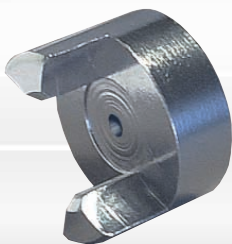
Set Screw Hubs



Thro' Clamp Hubs

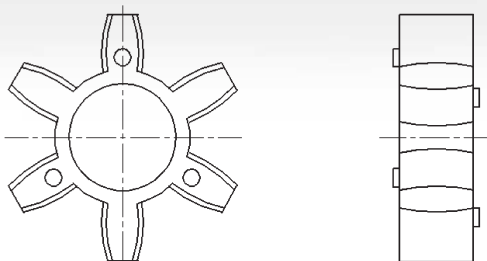


Pilot Hubs



User-adaptable for special needs e.g. fitting within tubes. Blank hubs are supplied centred with no provision for fastening. External dimensions identical with blind hubs. Except size 40 which has 6.35 pilot hole.

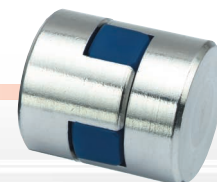
Elements



Polyurethane elements are available with three hardness levels; hard, standard and soft which exhibit different operating characteristics. Other features of polyurethane are:

- Resistance to oils, grease and many solvents
- Good atmospheric and chemical resistance
- Excellent shock and vibration damping

Flex - G Flexible Jaw Coupling



DIMENSIONS & ORDER CODES

Coupling Size	Set Screw Style	Clamping Style	Pilot Hub	ØD	L	L1	L2	ØB1 max	Fasteners			Moment of inertia kgm² x 10⁻³	Mass kg x 10⁻³	Soft	Med	Hard
	HUB REF	1	6			Screw	Torque		Wrench	(Blue)	(White)			(Red)		
							Nm		mm							
14	802.14	-	-	14.0	22.0	7.0	8.0	6.35	M3	0.94	1.5	18.4	7.0	804.14	805.14	806.14
	-	803.14	-						M2.5	1.32	2.5					
	-	-	800.14						-	-	-					
20	802.20	-	-	20.0	30.0	10.0	10.0	9.0	M3	0.94	1.5	106.0	17.0	804.20	805.20	806.20
	-	803.20	-						M3	2.43	2.5					
	-	-	800.20						-	-	-					
30	802.30	-	-	30.0	35.0	11.0	13.0	14.0	M4	2.27	2.0	606.0	51.0	804.30	805.30	806.30
	-	803.30	-						M3	2.43	2.5					
	-	-	800.30						-	-	-					
40	802.40	-	-	40.0	66.0	25.0	16.0	16.0	M5	4.62	2.5	4230.0	108.0	804.40	805.40	806.40
	-	803.40	-						M4	5.66	3.0					
	-	-	800.40						-	-	-					

PERFORMANCE (AT 20°C)

Coupling Size	Spider Rigidity Duro 7	Misalignment		Speed R.P.M max	Torsional 5		Backlash Free Torque Nm	Torque Nominal 4 Nm	Torque Max Nm
		Angular deg	Radial mm		Rate deg/Nm	Stiffness Nm/rad			
14	80 Blue	2	0.10	40000	6.7	8.5	0.22	0.67	1.34
	92 White				3.9	14.7		1.12	2.24
	98 Red				2.29	25.0		1.90	3.80
20	80 Blue	2	0.15	28000	3.37	17	0.45	1.80	3.60
	92 White				2.05	28		2.93	6.00
	98 Red				1.22	47		4.85	9.70
30	80 Blue	2	0.20	19000	1.24	71	1.00	3.95	7.90
	92 White				0.40	143		7.33	14.60
	98 Red				0.25	228		12.40	24.80
40	80 Blue	2	0.38	14000	0.34	170	2.40	4.85	9.70
	92 White				0.17	344		9.80	19.60
	98 Red				0.10	573		16.70	33.40

- 1 Maximum permissible hub penetration
- 2 Maximum recommended tightening torque
- 3 Values apply to complete couplings with max. bores
- 4 Nominal Torque. Select a size where Nominal Torque exceeds application torque x service factor (see page 6)
- 5 Values apply at 50% nominal torque, measured shaft to shaft with largest standard bores
- 6 Hubs can be provided with keyways or 'D' bores
- 7 Spider Durometer is shore 'A' hardness

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STANDARD BORES

+0.03/-0mm																
Coupling Size	3	3.175	4	4.763	5	6	6.350	8	9.525	10	12	12.700	14	15	15.875	16
14	●	●	●	●	●	●	●									
20			●	●	●	●	●									
30						●	●	●	●	●	●	●	●			
40								●	●	●	●	●	●	●	●	●
Bore ref.	14	16	18	19	20	22	24	28	31	32	35	36	38	40	41	42

Materials & Finishes

Hub sizes 14 - 30: Al. Alloy 2024
 Hub size 40: Cast Aluminium LM9
 Membranes: Polyurethane
 Fastener: Alloy steel, black oiled

Temperature Range

-40°C to +80°C
 For short durations up to 100°C